

723PLUS Digital Control

Standard Applications

Applications

The Woodward 723PLUS Digital Control manages and controls reciprocating engines (gas, diesel, or dual fuel) used in power generation, marine propulsion, and industrial engine and process markets. Standard application software is available which provides a variety of off-the-shelf



control solutions for these markets. The following is a listing of the standard (level 1) programmed and configurable 723PLUS Digital Controls:

| Power Generation | Marine | Industrial |
|---|---|------------------------------|
| 8280-412 DSLC [™] Loadshare, | 8280-418 Single Engine | 8280-410 Speed Control, LV |
| LV | Propulsion—Low Speed, LV | 8280-411 Speed Control, HV |
| 8280-413 DSLC Loadshare, HV | 8280-419 Single Engine | 8280-424 Performance Control |
| 8280-414 Analog Loadshare, LV | Propulsion, LV | '424', LV |
| 8280-415 Analog Loadshare, HV | 8280-422 Dual Engine | 8280-598 Performance Control |
| 8280-416 DSLC/MSLC Gateway, | Mechanical Load Share— | '598', LV |
| LV | Low Speed, LV | 8280-464 Process Control, LV |
| 8280-417 DSLC/MSLC Gateway, HV | 8280-423 Dual Engine Mechanical Load Share, LV | 8280-465 Process Control, HV |
| 8280-466 DSLC Loadshare— | 8280-1042 Single Engine | |
| Low Speed, LV | Propulsion—DSLC Input, LV | |
| 8280-467 DSLC Loadshare— Low Speed, HV | | |

Programming

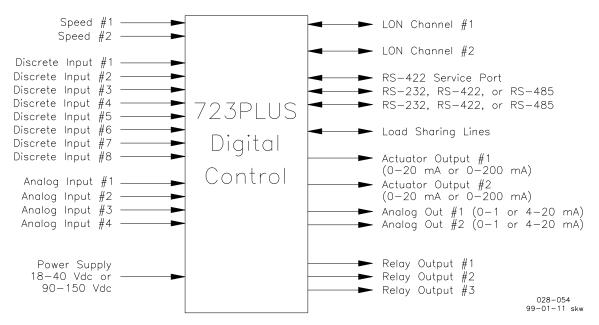
The controls listed above are standard pre-programmed 723PLUS Digital Controls. Woodward and its authorized Distributors can provide custom programming for the 723PLUS/828 Digital Control to meet the need for specialized functions in process, generator plant, engine, and marine applications. The custom version may be a variation of standard control software or totally new. The custom version may be used as a unit control or as a system control for such things as sequencing, load shedding, heat recovery management, and system monitoring and alarming.

Adjustments

Adjustments may be made quickly and easily through the Watch Window or Control View PC Interface [not supported on 8280-1042] or an optional hand held programmer. Both adjustment methods are menu-driven and record all set points. More information is on the Industrial Controls section of our website (www.woodward.com).

*—Modbus is a trademark of Schneider Automation Inc. **—LON is a trademark of Echelon Corp.

- Programmed and configurable for off-the-shelf control and monitoring in power generation, industrial engine, process, and marine applications
- 32-bit microprocessor
- 1 Watch Window or hand held programmer communication port
- 2 serial ports with Modbus[®] * and Servlink protocol choices
- 2 local operating network (LON[®] **) channels
- Digital reference and ramps for speed, pressure, temperature, etc.
- Configurable update time groups—10 to 80 milliseconds
- CSA Certified
- CE Compliant



723PLUS Control Block Diagram

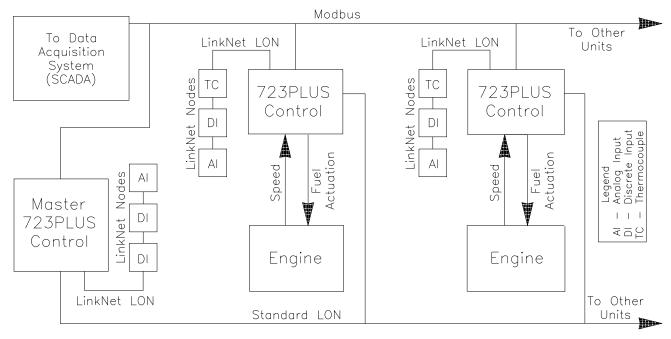
Communications

The 723PLUS Digital Control provides two separate serial interfaces for RS-232, RS-422, or RS-485 communications. In some models both ports feature an industry-standard Modbus protocol (ASCII or RTU) that can interface to a Modbus master device such as a Human/Machine Interface (HMI). In other models one port features an industry-standard Modbus protocol (ASCII or RTU), and the other port features Woodward Servlink protocol for a Watch Window or Control View PC interface. Baud rates are tunable to meet specific user requirements.

The 723PLUS control can also communicate using the local operating network (LON) protocol for digital communications. The 723PLUS/828 control I/O ports may be expanded through LinkNet[®] nodes. Typical LinkNet nodes include thermocouple, RTD, analog, and discrete type I/O.

Self-Diagnostics

The 723PLUS Digital Control has integrated diagnostics to determine the control integrity. Memories, processor, and baseline power supply monitoring are included in the diagnostic tests.



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Typical 723PLUS System Diagram

Low Voltage Model High Voltage Model Power Consumption Inrush Current (Low Voltage Model) Inrush Current (High Voltage Model)

Speed Signal Inputs (2)

Speed Input Voltage Speed Input Frequency

Speed Input Impedance

Discrete Inputs (8)

Discrete Input Response Time Impedance 24 Vdc, 10 mA nominal, 18–40 Vdc range 10 ms \pm 15% 2.3 k Ω NOTE—For Lloyd's Register applications, use only control-supplied power.

Analog Inputs (4)

±40 Vdc

0-4.5 Vdc

±40 Vdc

0.5% of full scale

0.5% of full scale

1.0% of full scale

Analog Input Common Mode Voltage Common Mode Rejection Accuracy Load Sharing Input Analog Input Common Mode Voltage Common Mode Rejection Accuracy

Analog Outputs 0-1 or 4-20 mA (2)

Analog Output Accuracy Analog Outputs 0–20 or 0–200 mA (2) Analog Output Accuracy Relay Contact Outputs (3) Contact Ratings

> Operating Temperature Storage Temperature Humidity

Mechanical Vibration Mechanical Shock EMI/RFI Specification

CSA Certified American Bureau of Shipping (ABS)

Bureau Veritas (BV)

Det Norske Veritas (DNV)

Germanischer Lloyd (GL)

Lloyd's Register (LR)

Nippon Kaiji Kyokai (NKK)

Registro Italiano Navale (RINA)

European Union (EU)

1.0% of full scale **Outputs**

0–1 mA or 4–20 mA (max. 600 Ω load) 0.5% of full scale

0–20 mA (max. 600 Ω load) or 0–200 mA (max. 70 Ω load) 0.5% of full scale

2.0 A resistive @ 28 Vdc; 0.5 A resistive @ 125 Vdc

±5 Vdc or 0–20 mA, transducers externally powered

Environment

-40 to +70 °C (-40 to +158 °F) -55 to +105 °C (-67 to +221 °F) 95% at +20 to +55 °C (+68 to +131 °F) Lloyd's Register of Shipping Spec. Humidity Test 1 Lloyd's Register of Shipping Spec. Vibration Test 1 US MIL-STD 810C Method 516.2, Proc. I, II, V Lloyd's Register of Shipping Specification EN 50081-2 and EN 50082-2

Compliance

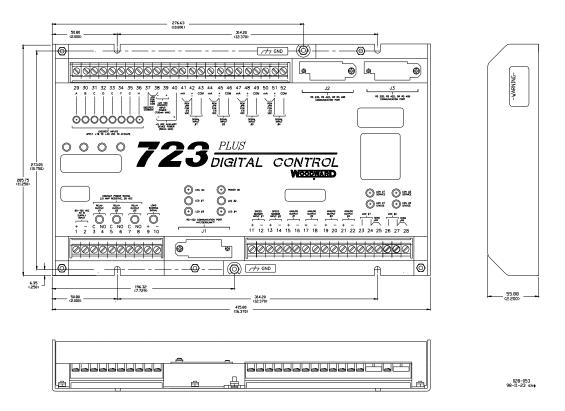
Class I, Division 2, Groups A, B, C, & D 2007 Steel Vessel Rules 1-1-4/7.7, 4-2-1/7.3, 4-2-1/7.5.1, 4-9-3/17, 4-9-7/13, 4-9-2/11.7 & 4-9-4/23 (Low Voltage Models only) Certified for Environmental Category EC Code: 33 Certified for use on AUT-UMS, AUT-CSS, AUT-PORT and AUT-IMS Classed Vessels Certified for Marine Applications, Temperature Class B, Humidity Class A, Vibration Class B, EMC Class A, and Enclosure Class B per DNV Rules for Ships Pt. 4, Ch. 9 Control and Monitoring Systems and Pt. 4, Ch.'s 2 & 3, Rotating Machinery Environmental Category C; EMC2 per Type Tests Part 2, Edition 2003: Regulations for the Use of Computer and Computer on Board LR Type Approval Test Specification No. 1:1996 for Environmental Categories ENV1, ENV2, and ENV3 Rules Ch. 1, Part 7, of Guidance for the approval and Type approval of materials and equipment for marine use and relevant Society's Rules. (Low Voltage Models only) RINA Rules for the Classification of Ships - Part C Machinery, Systems and Fire Protection - Ch. 3, Sect. 6, Tab. 1 Compliant with EMC Directive 2004/108/EC and Low Voltage Directive 2006/95/EC

Input Power

18–40 Vdc (24 or 32 Vdc nominal) 90–150 Vdc (125 Vdc nominal) 40 W nominal 7 A for 0.1 ms 22 A for 15 ms

Inputs

1.0–50.0 Vrms Magnetic Pickup: 400 Hz to 15 kHz Proximity Switch: 30 Hz to 15 kHz 10 k $\Omega \pm 15\%$ **NOTE**—EU Directive compliant applications are not currently able to use proximity switches due to the sensitivity of the switches.



723PLUS Digital Control Outline Drawing (Do not use for construction)

Hardware Manual 02877



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Distributors & Service

Woodward has an international network of distributors and service facilities. For your nearest representative, call the Fort Collins plant or see the Worldwide Directory on our website.

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